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Modification Bulletin

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Model: Model-J Finisher (SR770) Date			e: 19-Feb-03		No.: MG565001	
Modified Article: Main Control Board			Prepared	by: Hid	leki Taguchi	
From: Technical Services Sec. Service Planning Dept.						
Reason for Parts catalog correction Vendor cha			ange	☐ To n	neet standards	
Modification: ☐ To facilitate assembly ☐ To improve			e reliability	()	
☐ Part standardization ☐ Other						

The Capacitor below has been changed to improve the reliability of the motor driver on the Main Control Board.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
G5655520	G5655530	Main Control Board	1 – 1	X/O	47	5	
					51	*	
16608104		Capacitor - 0.1uF+80-20%25V	57-56		51	193	C228
16405101	16044860	Capacitor – 100uF +-20% 50V	1 – 1		51	194*	C135

194*: New index

CAPACITOR

Symbol	Index
No.	No.
C135	194
C228	-

RCL (Japan) Production

Model Name	Destination	Code	Serial Number
SR 770	USA, Europe, Asia.	G565-17	P6420300001
SIX 770	Europe, etc.	G565-26	4H80320001

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Modification:

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Model: Model-J Finisher (SR770)		Dat	e: 10-Jun-0	No.: MG565002	
Modified Article: Cam			Prepared by: H.Taguchi		
From: 1st Tech. Support Sec. Service Support Dept.					
Reason for Parts catalog correction Vendor ch		nange	☐ To meet standards		
Modification:		e reliability	()		

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The following has been modified to increase the reliability of cam operation by ensuring a greater gap between the cam and driven roller link.

☐ Other

☐ Part standardization

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3523175		Cam – Paper Exit Unit	1 - 1	O/O	43	7	
	B3523176	Cam: Paper Exit Unit					

RCL (Japan) Production

Model Name	Destination	Code	Serial Number
SR 770	USA, Europe, Asia.	G565-17	P6410700001
3K 110	Europe, etc.	G565-26	4H80810001

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Model: Model-J Finisher (SR770)			ate	e: 10-Jun-03		No.: MG565003
Modified Article: Rail Tape			Prepared by: H.Taguchi			
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for Parts catalog correction Vendor cha			ange	☐ To m	neet standards	
Modification: ☐ To facilitate assembly ☐ To improve		reliability	()		
Part standardization Other						

The Rail Tape has been lengthened to ensure that it stays properly fixed to the coupling rail when the Finisher is docked or separated from the machine.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G5651303		Rail Tape	1 - 1	X/O	7	28	
	G5651305	Tape: Rail					

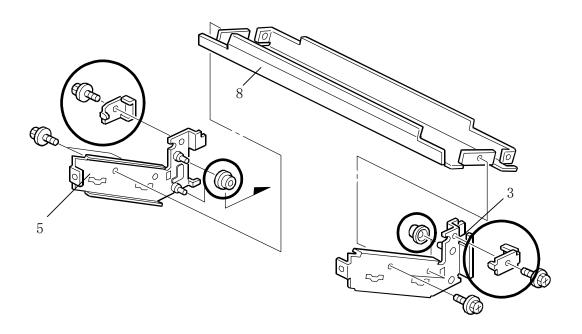
RCL (Japan) Production

Model Name	Destination	Code	Serial Number
SR 770	USA, Europe, Asia.	G565-17	P6411000001
SIX 770	Europe, etc.	G565-26	4H81110001

Model: Model-J Finisher (SR770) Date			e: 3-Dec-03		No.: MG565004			
Modified Article: Side Plate				Prepared by: Hideki Taguchi				
From: 1st Tech. Support Sec. Service Support Dept.								
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	on		•	☐ To n	neet standards)		

The material for the following parts has been changed to increase durability. In accordance with this change, the attachment positions for the guide plate and roller have been changed as shown in the illustration.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B3523810	B3523812	Side Plate – Lower Front	1 - 1	O/O	41	3	
B3523820	B3523822	Side Plate – Lower Rear	1 - 1	O/O	41	5	
B3523831	B3523830	Base – Lower Tray	1 - 1	O/O	41	8	



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Reissued: 15-Jan-04

Model: Model-J Finisher (SR770) Date: 3	3-Dec-03 No.: MG565005a	a
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MB Correction

The items in bold italics have been corrected or added.

Modified Article: Side Plate			Prepared by: H.Taguchi			
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	Parts catalog correction	☐ Vendor change		☐ To meet standards		
Modification:	Modification: ☐ To facilitate assembly ☐ To improve		e reliability	()		
	☐ Part standardization	Other				

The following parts are now produced using chrome-free material.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B3523812	B5453812	Side Plate – Lower Front	1 - 1	O/O	41	3	
B3523822	B5453822	Side Plate – Lower Rear	1 - 1	O/O	41	5	
B3523830	B5453830	Base – Lower Tray	1 - 1	O/O	41	8	